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RBEM632V3021128-3
Job Sheet 180233



Part No: RBEM632V3021128-3

Job Qty: 6 ea

Part Name: Bolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021128 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	6 pcs	8/13/18	8/13/18	0.00	0.50	Lathe Conv-2		
110	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC2 Machining-5		
120	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC8 Machining-5		
130	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea	8/13/18	8/13/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per DWG. 2-Debur
Descriptions: 130 - IDENTIFY AND STOCK

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389

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91280A718	Bolt, M12 X 1.75 X 35mm	6 Ea (1 ea)	90-Start up Operation	S091261 GA050

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91280A718	6	25	0

Part Specifications

Specifications could not be found.



Container No: S111902



Part: RBEM632V3021128-3

Job No: 180233

Serial No/Batch: S111902

Revision: 2

Inspector:

Exp Date:

Instructions:

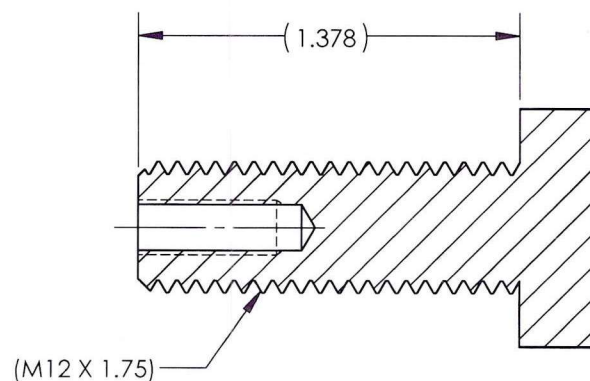
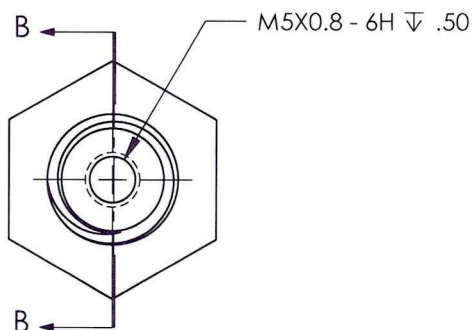
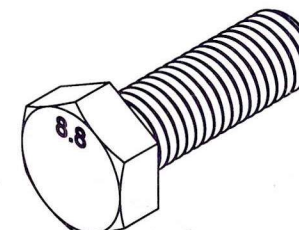
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Date: 09/20/18

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



SECTION B-B

③
BOLT

DART AEROSPACE	
TITLE HAFTING TOOL	
DWG NO. RBEM632V3021128-3	REV 2
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH	.XX $\pm$.01 ANGLES $\pm$.5°
SPEC	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 3:2	DATE 3/3/2016 SHEET 3 OF 4

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS																																																											
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																																									
Description Work Order Deviation				Disposition																																																											
								Completed By																																																							
								Lead hand / Supervisor Approval Verification																																																							
								QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	No Re-verification ☐	Operator ☐	Offset/Setup ☐	Supplier ☐	Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐	Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐	Pressure/Forced ☐	Bending ☐	Centre Not Concentric ☐	Cracks ☐	Crimp/Kink/Ripple/Wave ☐	Cuff ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐	Marks/Chatter ☐	Temperature/Cure ☐	Set-up ☐	BOM/Route ☐	Broken/Damage/Defect ☐	Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐	Power Loss/Surge ☐	Folio/Program ☐	Grain ☐	Weld ☐	Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabelled ☐	Fit/Function ☐	Misaligned/off center ☐	Positioned Wrong ☐	Outside Dimensions ☐	Over/Under tolerance ☐	Part Incorrect ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐	Finish ☐	Misread ☐	Turning Sequence ☐
OTHER : _____																																																															